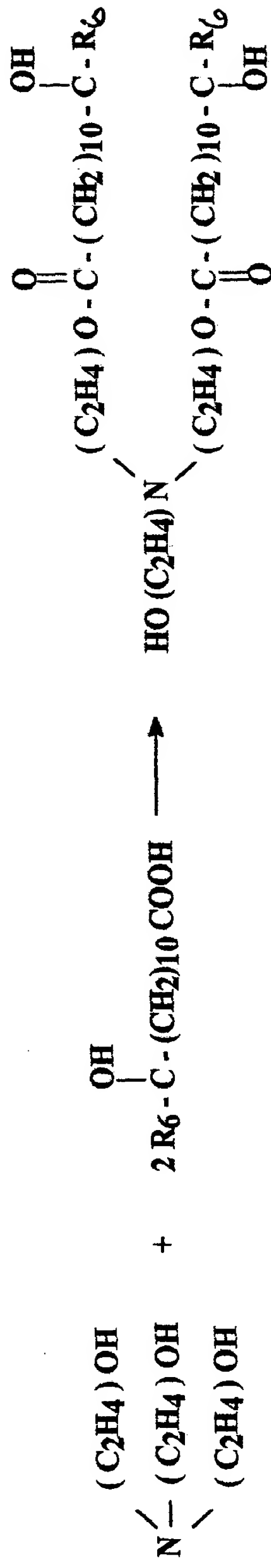


Figure 1

FOU230 B0FEE65U

TEA RICINOLEATE

Step # 1: Esterification

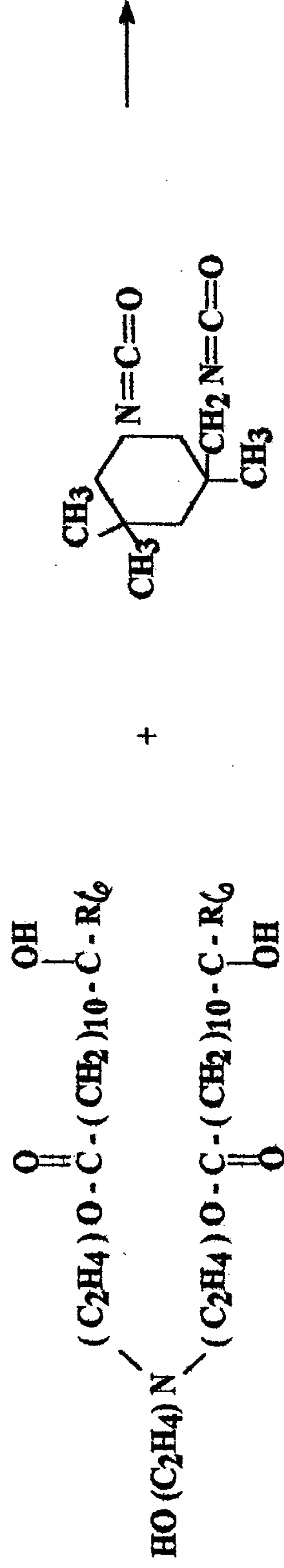


TEA RICINOLEIC ACID

TEA RICINOLEATE

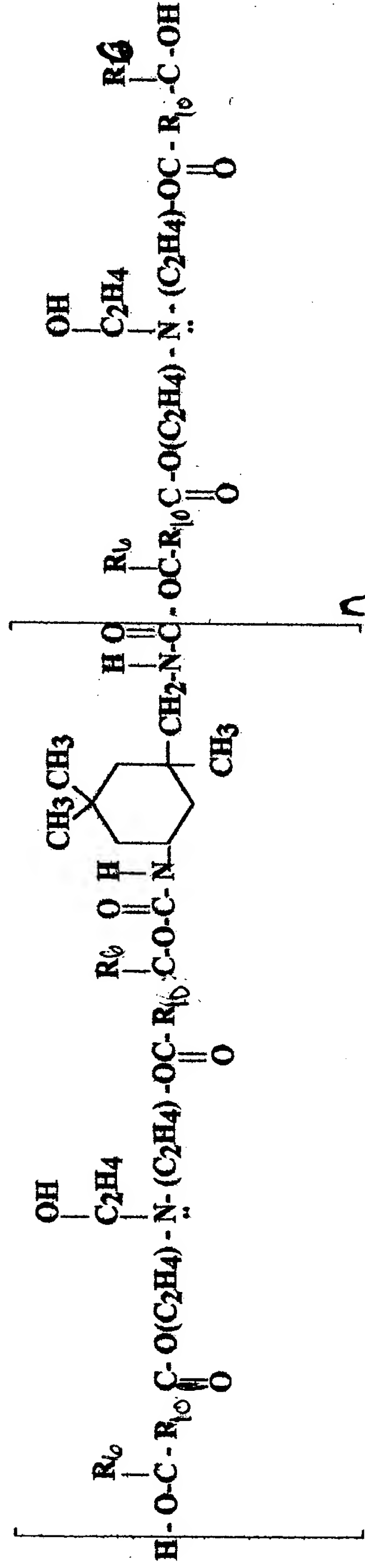
POLYDERM PPI-TEA DIRICINOLEATE / IPDI COPOLYMER

Step # 2



TEA RICINOLEATE

RDI



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DERMOQUAT TEA DIRICINOLEATE / IPDI COPOLYMER / DES

Step #3

